



Material - SAE AMS 4845J

Standard Specification for Bronze Casting, Sand and Centrifugal 87.5Cu - 10Sn - 2Zn As Cast Group - Non-Ferrous Copper Alloy

Sub Group - SAE AMS 4845J Bronze Casting, Sand and Centrifugal 87.5Cu - 10Sn - 2Zn As Cast

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.	As-Cast	
Iron	Fe %	0.200 max.		
Nickel	Ni %	1.000 max.		
Phosphorus	P %	0.050 max.		
Lead	Pb %	0.300 max.		
Sulphur	S %	0.050 max.		
Antimony	Sb %	0.200 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	9.000 - 11.000		
Zinc	Zn %	1.000 - 3.000		
Copper	Cu %	86.000 - 89.000	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	275 min.
-	-	-	Yield Strength in Mpa	125 min.
-	-	-	Elongation in %	2 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C90500	UNS	USA	Rod, Bar, Tube and Shapes
B30 C90500	ASTM	USA	Ingot and Casting
B271 C90500	ASTM	USA	Casting
SB-505 C90500	ASME	USA	Casting
SB-584 C90500	ASME	USA	Casting
CA905	SAE	USA	Casting
SAE62	SAE	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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